# TSU-C/D







# Key benefits

- Reliability: constant water supply temperature (1 to 2°C)
- Lowest first cost
- Energy saving

### **TSU-C/D** characteristics

- External ice melt
- Direct refrigerant or glycol feed

#### **Capacity range**

325 - 5060 kWh

#### **Typical applications**

- Food processing
- Breweries
- Dairies

BA

### Other benefits are:

- Minimum maintenance
- Environmentally friendly
- Proven technology

Read more about the <u>TSU benefits</u>.

**Interested in TSU-C/D ice thermal storage tanks for your cooling project?** Contact your local <u>BAC</u> <u>representative</u> for more information.

### **Downloads**

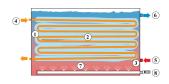
- TSU-C/D ice thermal storage tanks
- Operating and Maintenance TSU C/D
- Rigging and installation TSU C/D

# **Principle of operation**



## Principle of operation

The TSU-C/D is an external melt system that produces and builds ice (1) around a coil (2) submerged in water (3). A refrigerant or cold glycol (4) circulates through this, while ice accumulates on the outside. The ice is melted by circulating warm water (5) from the load over the coil, which cools the water (6). Low pressure air (7) from an air pump (8) is distributed below the coil for water agitation.



Want to use the TSU-C/D ice storage system? Contact your local <u>BAC</u> representative for more information.

# **Construction details**

Ice thermal storage

## **Construction details**

### 1. Material options

- **Tank** is constructed of heavy-gauge hot-dip **galvanized steel** for unit steel panels and structural elements, all with welded seams. Tank includes high quality **insulation**.
- Insulated watertight tank covers and exterior tank panels featuring <u>Baltibond hybrid coating</u>.

### 2. Coil

- The coil is constructed of continuous length of **prime surface steel**, hot-dip galvanized after fabrication. Designed for maximum 10 bar (glycol) or 22 bar (ammonia) operating pressure according to PED.
- Coils are delivered with BAC's Internal Coil Corrosion Protection, to ensure an optimal internal corrosion protection and guaranteed quality.

### 3. Construction

- Factory assembled construction (except air pump).
- Air distribution system consists of multiple perforated PVC pipes and air pump.
- Ice logic ice thickness controller (option): sensor on coil for deactivation of refrigerant compressor at full ice build.

Like to know more about the TSU-C/D construction details? Contact your local BAC representative.



# TSU-C/D 95thlefh5at 3t20ge145-170-200-225

## Engineering data

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### **General notes**

1. All dimensions are in mm. Weights are in kg.

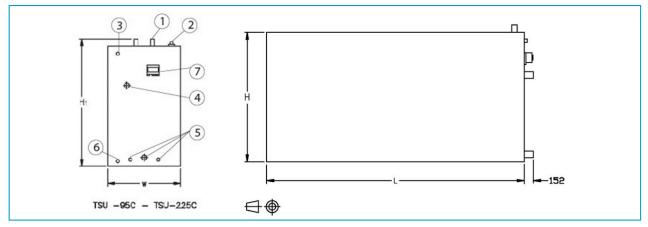
2. Unit should be continuously supported on a flat level surface.

3.  $H_1$  = installed height. Coils connections are closed and filled with inert gast for shipping and storage. Add 130 mm for shipping height.

4. Refrigerant charge listed is operating charge for pump recirculated bottom feed. For other feed systems, consult your BAC Balticare representative.

### Last update: 01/06/2023

### TSU-C/D 95-115-120-145-170-200-225



Model	Approx.	Approx.	Air	Water	Pull	Coil	R717	Water	Water	Н	H1	L	W
	Ship.	Oper.	Pump	Volume	Down	Volume	charge	Conn. In	Conn.				
	Weight (kg)	Weight (kg)	(kW)	(I)	Volume (I)	(L)	(kg)	ND (mm)	Out ND (mm)				
TSU-	2620	9440	1,1	6520	165	297	128	80+2	80	2160	2311	3073	1308
95C								x40					
TSU-	2860	1064	1,1	7440	208	340	147	80+2	80	2160	2311	3683	1308
115C		0						x40					
TSU-	2935	1105	1,1	7760	227	368	159	80+2	80	2160	2311	3073	1600
120C		5						x40					
TSU-	3355	1315	1,1	9390	265	453	196	80+2	80	2160	2311	3683	1600
145C		5						x40					
TSU-	3955	1533	1,1	1102	303	510	220	80+2	80	2160	2311	4293	1600
170C		5		0				x40					
TSU-	4330	1756	1,1	1264	341	566	244	100+	100	2160	2311	4877	1600
200C		5		0				2x50					
TSU-	4745	1966	1,1	1427	379	657	281	100+	100	2160	2311	5486	1600
225C		0		0				2x50					

# TSU-C/D 185-230-270-310-350



# Ice thermal storage

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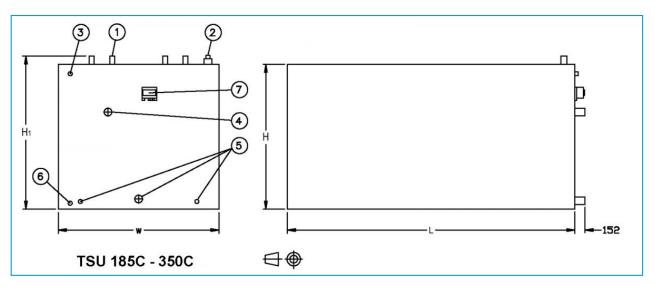
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3.  $H_1$  = installed height. Coils connections are closed and filled with inert gast for shipping and storage. Add 130 mm for shipping height.

4. Refrigerant charge listed is operating charge for pump recirculated bottom feed. For other feed systems, consult your BAC Balticare representative.

### Last update: 01/06/2023

### TSU-C/D 185-230-270-310-350



Model	Approx. Ship. Weight (kg)	Approx. Oper. Weight (kg)	Air Pump (kW)	Water Volume (I)	Pull Down Volume (I)	Coil Volume (L)	R717 charge (kg)	Water Conn. In ND (mm)	Water Conn. Out ND (mm)	н	H1	L	w
TSU-	4130	1702	1,1	1227	341	595	257	100+	100	2160	2360	3073	2400
185C		0		0				2x50					
TSU-	4730	2030	1,1	1488	416	680	294	100+	100	2160	2360	3683	2400
230C		0		0				2x50					
TSU-	5285	2358	1,1	1745	454	821	354	100+	100	2160	2360	4293	2400
270C		0		0				2x50					
TSU-	6065	2708	1,1	2002	530	906	391	100+	100	2160	2360	4877	2400
310C		5		0				2x50					
TSU-	6620	3036	1,5	2264	606	1020	440	150+	150	2160	2360	5486	2400
350C		5		0				2x80					

# TSU-C/D 290-340-400-450



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### **General notes**

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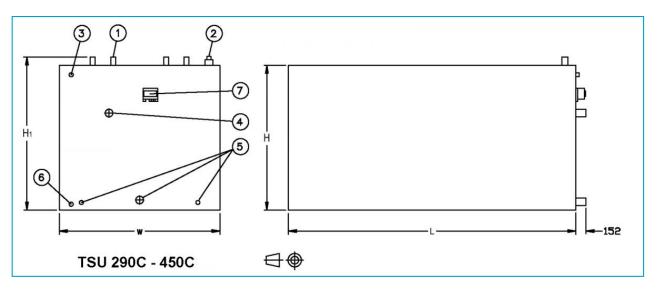
2. Unit should be continuously supported on a flat level surface.

3.  $H_1$  = installed height. Coils connections are closed and filled with inert gast for shipping and storage. Add 130 mm for shipping height.

4. Refrigerant charge listed is operating charge for pump recirculated bottom feed. For other feed systems, consult your BAC Balticare representative.

#### Last update: 01/06/2023

### TSU-C/D 290-340-400-450



Model	Approx. Ship. Weight (kg)	Approx. Oper. Weight (kg)	Air Pump (kW)	Water Volume (I)	Pull Down Volume (I)	Coil Volume (L)	R717 charge (kg)	Water Conn. In ND (mm)	Water Conn. Out ND (mm)	н	H1	L	W
TSU-	5600	2521	1,5	1870	492	878	379	150+	150	2160	2360	3683	2982
290C		0		0				2x80					
TSU-	6245	2926	1,5	2196	606	1020	440	150+	150	2160	2360	4293	2982
340C		0		0				2x80					
TSU-	7210	3363	1,5	2512	681	1161	501	150+	150	2160	2360	4877	2982
400C		0		0				2x80					
TSU-	7900	3768	1,5	2847	757	1275	550	150+	150	2160	2360	5486	2982
450C		0		0				2x80					

# TSU-C/D 480 - 910

## Ice thermal storage

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### **General notes**

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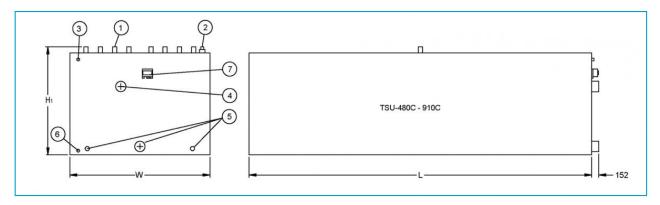
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3.  $H_1$  = installed height. Coils connections are closed and filled with inert gast for shipping and storage. Add 130 mm for shipping height.

4. Refrigerant charge listed is operating charge for pump recirculated bottom feed. For other feed systems, consult your BAC Balticare representative.

### Last update: 01/06/2023

### TSU-C/D 480 - 910



Model	Approx. Ship. Weight (kg)	Approx. Oper. Weight (kg)	Air Pump (kW)	Water Volume (I)	Pull Down Volume (I)	Coil Volume (L)	R717 charge (kg)	Water Conn. In ND (mm)	Water Conn. Out ND (mm)	Н	H1	L	w
TSU-	9090	4232	1,5	3161	833	1529	660	150+	150	2160	2360	6096	2982
480C		5		0				2x80					
TSU-	1051	5042	2,2	3800	1022	1784	770	150+	150	2160	2360	7290	2982
590C	5	0		0				2x80					
TSU-	1185	5863	2,2	4467	1173	2067	892	150+	150	2160	2360	8509	2982
700C	0	0		0				2x80					
TSU-	1382	6739	2,2	5114	1363	2322	1002	200+	200	2160	2360	9703	2982
800C	0	5		0				2x80					
TSU-	1520	7558	2,2	5761	1514	2605	1125	200+	200	2160	2360	1092	2982
910C	5	5		0				2x80				2	

# TSU-C/D 1050

## Ice thermal storage

# Engineering data

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### **General notes**

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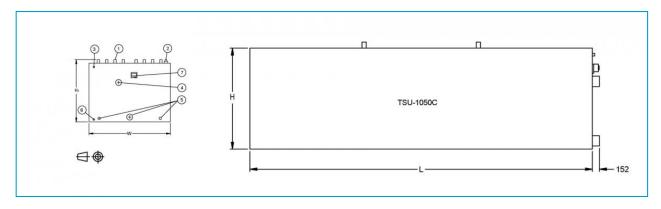
2. Unit should be continuously supported on a flat level surface.

3.  $H_1$  = installed height. Coils connections are closed and filled with inert gast for shipping and storage. Add 130 mm for shipping height.

4. Refrigerant charge listed is operating charge for pump recirculated bottom feed. For other feed systems, consult your BAC Balticare representative.

### Last update: 01/06/2023

### TSU-C/D 1050



Model	Approx. Ship. Weight (kg)	Approx. Oper. Weight (kg)	Air Pump (kW)	Water Volume (I)	Pull Down Volume (I)	Coil Volume (L)	R717 charge (kg)	Water Conn. In ND (mm)	Water Conn. Out ND (mm)	н	H1	L	w
TSU- 1050 C	1745 5	8805 0	2,2	6730 0	1779	3115	1345	200+ 2x80	200	2160	2360	1272 5	2982

# TSU-C/D Lee thermal storage 790D-1440D Engineering data

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### **General notes**

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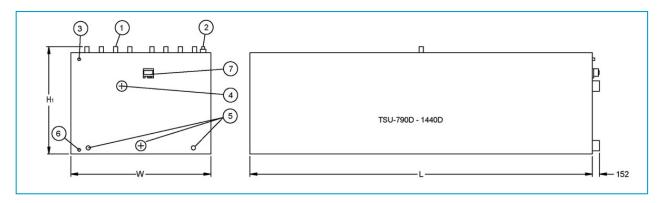
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3.  $H_1$  = installed height. Coils connections are closed and filled with inert gast for shipping and storage. Add 130 mm for shipping height.

4. Refrigerant charge listed is operating charge for pump recirculated bottom feed. For other feed systems, consult your BAC Balticare representative.

#### Last update: 01/06/2023

### TSU-C/D 790D-1440D



Model	Approx. Ship. Weight (kg)	Approx. Oper. Weight (kg)	Air Pump (kW)	Water Volume (I)	Pull Down Volume (I)	Coil Volume (L)	R717 charge (kg)	Water Conn. In ND (mm)	Water Conn. Out ND (mm)	н	H1	L	w
TSU-	1397	6863	2,2	5186	1510	2750	1187	200+	200	2415	2575	7290	3582
790D	5	5		0				2x80					
TSU-	1568	7959	2,2	6057	1630	3115	1345	200+	200	2415	2575	8509	3582
940D	0	0		0				2x80					
TSU-	1815	9150	2,2	6965	1780	3455	1492	200+	200	2415	2575	9703	3582
1080	0	0		0				2x80					
D													
TSU-	1980	1032	4,0	7836	1890	3795	1638	200+	200	2415	2575	1092	3582
1220	0	20		0				2x80				2	
D													
TSU-	2237	1192	4,0	9123	2230	4330	1869	200+	200	2415	2575	1272	3582
1440	0	20		0				2x80				5	
D													